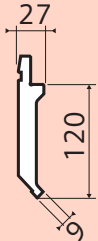
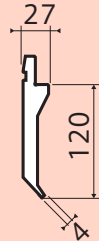
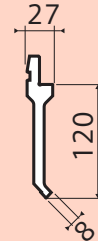
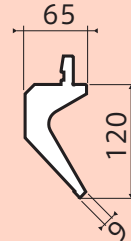
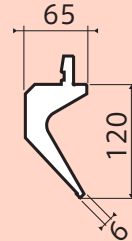
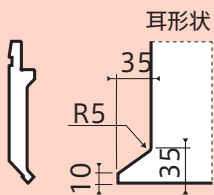
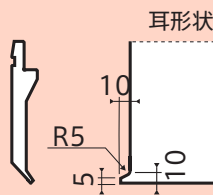
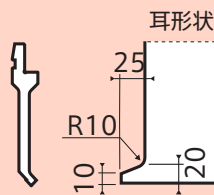
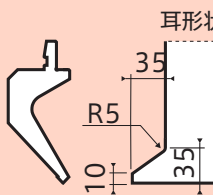
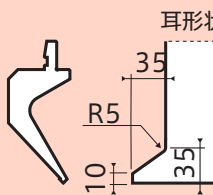
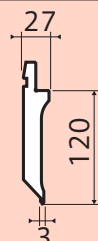
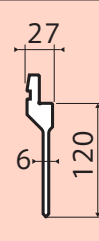
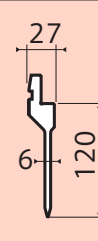
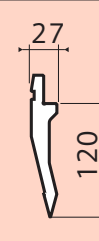
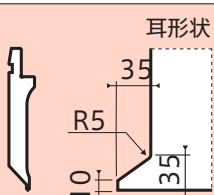
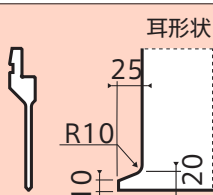
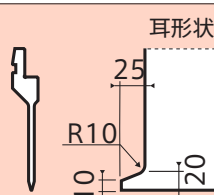
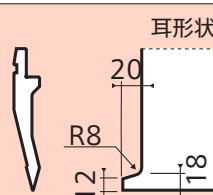


# PRESS BRAKE STANDARD TOOL FHTパンチ 高ハイト H=120シリーズ

FHTパンチ 86° SCM440H 全面焼入 HRC45~49

<b>F004 86020</b> 86°-R0.2 1000kN/m 100T/m 	<b>F116 86020</b> 86°-R0.2 200kN/m 20T/m 	<b>F202 86020</b> 86°-R0.2 450kN/m 45T/m 	<b>F047 86020</b> 86°-R0.2 500kN/m 50T/m 	<b>F453 86020</b> 86°-R0.2 450kN/m 45T/m 
<b>F148 86020</b> 分割型 86°-R0.2 耳形状 450kN/m 45T/m  断面形状は上記と同じ	<b>F116 86028</b> 分割型 86°-R0.2 耳形状 100kN/m 10T/m  断面形状は上記と同じ	<b>F202 86028</b> 分割型 86°-R0.2 耳形状 150kN/m 15T/m  断面形状は上記と同じ	<b>F052 86020</b> 分割型 86°-R0.2 耳形状 450kN/m 45T/m  断面形状は上記と同じ	<b>F155 86020</b> 分割型 86°-R0.2 耳形状 350kN/m 35T/m  断面形状は上記と同じ

FHTパンチ 86° 30° SCM440H 全面焼入 HRC45~49

<b>F004 86027</b> 86°-R0.2 400kN/m 40T/m 	<b>F109 86020</b> 86°-R0.2 450kN/m 45T/m 	<b>F109 30060</b> 先端=高周波焼入 HRC58 30°-R0.6 450kN/m 45T/m 	<b>F210 30060</b> 30°-R0.6 1000kN/m 100T/m 	<b>特徴</b> <ul style="list-style-type: none"> <li>・全品種 H=120</li> <li>・パンチの交換時に高さの調整不要</li> <li>・先端角度86°高張力鋼板のスプリングバックに対応</li> </ul>
<b>F148 86027</b> 分割型 86°-R0.2 耳形状 200kN/m 20T/m  断面形状は上記と同じ	<b>F109 86028</b> 分割型 86°-R0.2 耳形状 120kN/m 12T/m  断面形状は上記と同じ	<b>F109 30068</b> 先端=高周波焼入 HRC58 分割型 30°-R0.6 耳形状 120kN/m 12T/m  断面形状は上記と同じ	<b>F210 30068</b> 分割型 30°-R0.6 耳形状 300kN/m 30T/m  断面形状は上記と同じ	<b>長サ</b> <ul style="list-style-type: none"> <li>・L=835mm</li> <li>・L=510mm</li> <li>・A分割=835mm</li> <li>・S分割=370mm</li> <li>・耳形状=200mm 100mm(左耳) 100mm(右耳)</li> </ul>
A分割 寸法 10. 15. 20. 40. 50. 100. 100. 200. 300 計835mm S分割 寸法 10. 10. 15. 20. 25. 40. 50. 100. 100 計370mm				

注: 機械のオープンハイトの高さによっては、ご使用できない場合がございます。