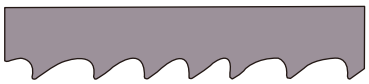
バイメタルブレード

Bi-Metal blade

LEO-M レオ M



最高級コバルトハイス刃先による長寿命　しなやかな4%クロム胴材
高切削掬い角

Quality performance M42 HSS tooth edge with hi-chrome backing maximizing fatigue resistance;Positive rake tooth form for easier penetration

幅×厚み width x thickness	ピッチ tpi 0.75/1.25	1.0/1.4	1.4/2	2/3	3/4	4/6	5/8
27 x 0.90				●	●	●	●
27 x 1.10				●	●		
34 x 1.10			●	●	●	●	●
41 x 1.30				●	●	●	●
54 x 1.30			●	●	●	●	
54 x 1.60	●	●	●	●	●	●	
67 x 1.60	●	●	●	●	●	●	
80 x 1.60	●	●	●	●	●		
100 x 1.60	●						

被削材　material

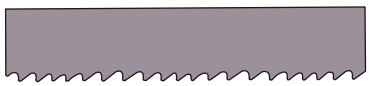
構造鋼・熱処理鋼・バネ鋼・低合金熱間鋼
structural steel,tempered steel,spring steel,low alloyed hot-work steel

窒化鋼・高合金熱間鋼・工具鋼・冷間鋼・高速度鋼
nitride steel,high alloyed hot-work steel,unalloyed tool steel,cold-work steel,high-speed steel

鋳鉄・軽耐錆鋼・重耐錆鋼・耐熱鋼
cast iron,light rust/acid-resist steel,heavy rust/acid-resist steel,heat-resist steel

アルミ・銅・黄銅・カーボン(軟)
aluminum,copper,brass,carbon(soft)

LEO-V レオ V



最高級コバルトハイス刃先の長寿命　しなやかな4%クロム胴材
形鋼向け刃先角度

Quality performance M42 HSS tooth edge with hi-chrome backing maximizing fatigue resistance;0° degree rake tooth ensures optimum cutting efficiency.

幅×厚み width x thickness	ピッチ tpi 3/4	4/6	5/8	6/10	8/12	10/14
20 x 0.90		●	●	●	●	●
27 x 0.90	●	●	●	●	●	●
27 x 1.10		●				
34 x 1.10	●	●	●	●	●	
41 x 1.30	●	●	●	●		
54 x 1.30				●		

被削材　material

構造鋼・熱処理鋼・バネ鋼・低合金熱間鋼
structural steel,tempered steel,spring steel, low alloyed hot-work steel

窒化鋼・高合金熱間鋼・工具鋼・冷間鋼・高速度鋼
nitride steel,high alloyed hot-work steel,unalloyed tool steel,cold-work steel,high-speed steel

鋳鉄・軽耐錆鋼・重耐錆鋼・耐熱鋼
cast iron,light rust/acid-resist steel,heavy rust/acid-resist steel,heat-resist steel

アルミ・銅・黄銅・カーボン(軟)
aluminum,copper,brass,carbon(soft)